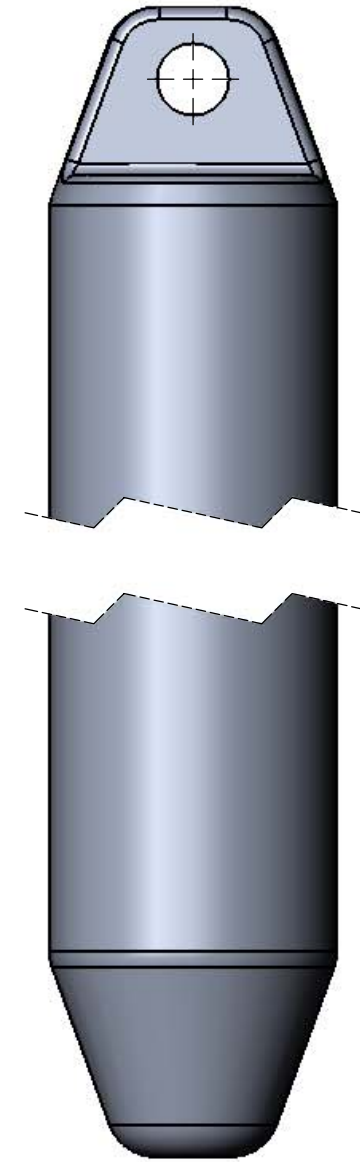
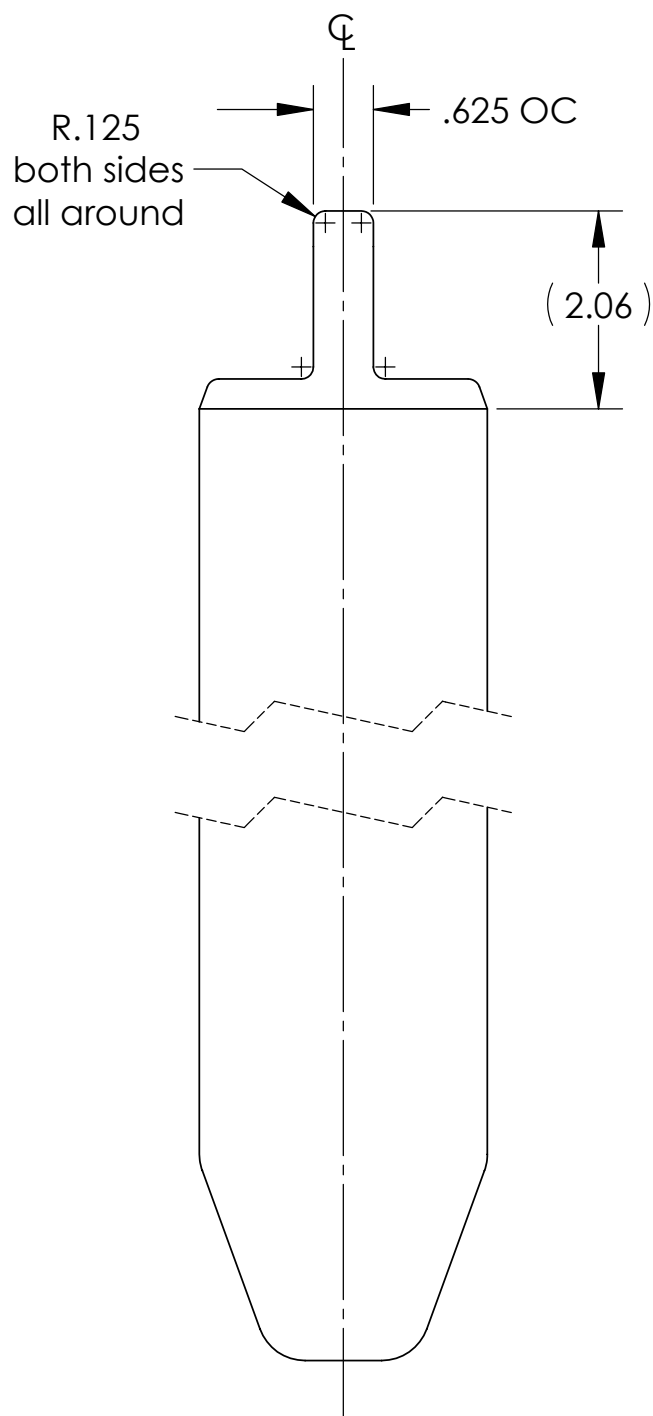
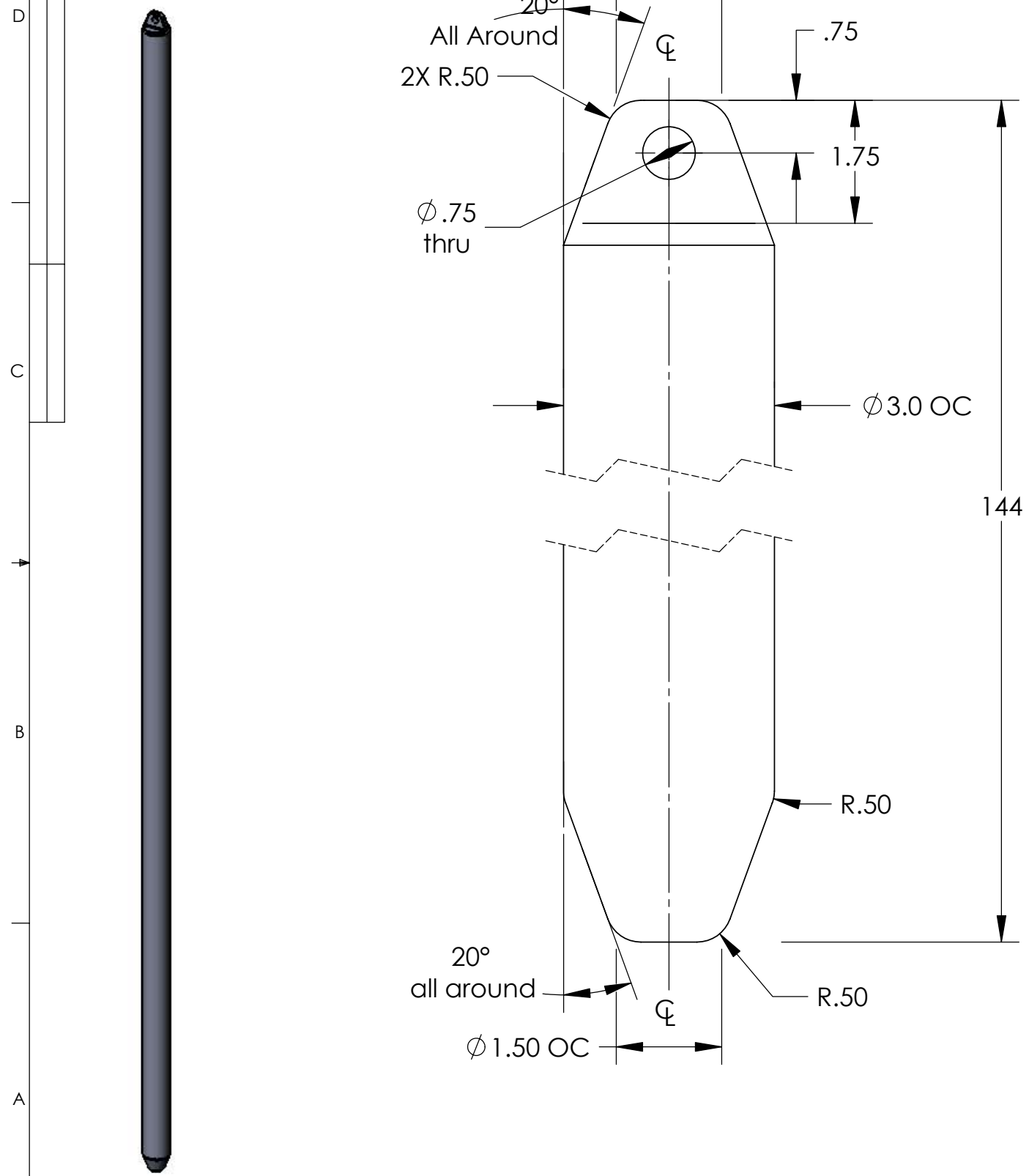


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Downhole Sinkerbar
288 lbs. in air / 250 lbs in seawater

1	1@	Sinkerbar	Type 17-4PH Stainless steel
Item No.	Qty.	Description	Material Specification
BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
Inspector		1 PLACE DIM ±1/16	DRAWN Hans Jannasch 5/18/04
Shop Foreman		2 PLACE DIM ±.02	ENGINEER
Engineer		3 PLACE DIM ±.005	CHECKED
NEXT ASSY Description	NEXT ASSY Number	ANGLES ±1°	PROJECT NO. 701145
		1. DIMENSIONS ARE IN INCHES	PROJECT Juan de Fuca NSF Grant
		2. DIMENSION LIMITS HELD AFTER PLATING.	SIZE B
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	DWG. NO. 155jaha.DWG
		4. MACHINED FILLET RADII .0150-.030.	REV.
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	SCALE 1:48
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	CAD FILE: tornado/chem/SWfiles
Application	DO NOT SCALE DRAWING	WEIGHT	SHEET 1 OF 1

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155jahaSinkerbar
 Downhole Sinkerbar