

Drilling Mud Report(Off Shore)

Engineer M.Sawaguchi
K.Mori

No. 24

Date 12, November, 2013

TOTAL Depth(MSL) 4,231.5 m

Company MQJ

Well Name C0002N (NT3-01)

BRT Depth: 4,260.0 m, SSL Depth: 2,292.5 m

Casing Program		Mud Volume & Bit Data		Pump Data		String Data		Circulation Data (min)	
Conductor	36 in 2,121.5 m	Riser Vol. (m ³)	392	Pump No.1 (l/st)	19.45	DP Size (in)	5.5	Surface to Bit	11
Intermediate	20 in 2,827.8 m	CSG Vol. (m ³)	143	Pump No.2 (l/st)	19.45	DC1 Size (in)	8.5	Bottom's Up	160
Intermediate	in m	B/Hole Vol. (m ³)	213	Pump No.3 (l/st)	19.45	DC2 Size (in)		Surf to Surf	171
Intermediate	in m	Disp Vol. (m ³)	29	P/Speed No.1 (spm)	95	A/Vel DP (ft/min)	90	System Total	185
Intermediate	in m	T/Circ Vol. (m ³)	769	P/Speed No.2 (spm)	95	A/Vel DC1(ft/min)		P/ Press(Mpa)	31.2
Intermediate	in m	Pit Vol. (m ³)	50	P/Speed No.3 (spm)	80	A/Vel Riser(ft/min)			
Production	in m	Bit Size (inch)	17	Rate (gal/min)	1,346				

Mud Type:	KNPP	Mud Properties				Materials Name		Daily Amount	Total Amount	Daily Cost
Time (Sampling : Suction)		5:30	17:00		Tel-Bar					
Depth (m)		4004	4183		Kunigel VO (Bulk)					
Mud Weight (SG/PPG)		1.13 9.4	1.13	9.4	NaCL					
Funnel Viscosity(sec./qt.)		90	100		KCL					
A.V(cps) at /49 cent.		59	57.5/32.5		Tel-Polymer DX					
P.V(cps)		38	37 / 21		Tel-Polymer L					
Y.V(lb/100ft ²)		42	41 / 23		Tel-Polymer H					
10"Gel(lb/100ft ²)		7	7 / 3		XCD-Polymer					
10'Gel(lb/100ft ²)		9	9 / 4		Soda Ash					
API Filtrate(cc/30min.)		3.8	3.5		Caustic potash					
Cake Thickness(mm)		0.5	0.5		Clean Lube					
pH(-)		11.5	11.1		Tel Clean					
Pf(cc)		0.1	0.1		Bi-Carbonate					
Pm(cc)		7.0	5.0		Lime					
Mf(cc)		0.4	0.4		Defoamer 30C					
Cl (mg/l)		76,000	81,700		Telnite GXL					
Sand Content(%)		0.2	0.2		Tel-DD					
Oil Content(% Vol.)		0	0		Caustic soda					
Solid Content(% Vol.)		8	8		Lignite NC					
M.B.C.(cc/cc.mud)		0.75	0.75		Tel Stop G					
Temperature(in/out cent.)		14 11	15	11	Tel Stop P					
HT-HP Filtrate(cc)					Tel Mica C					
HT-HP Filtrate Cake(mm)					Tel Mica M					
K' (mg/l)		30,500	25,700		Tel Mica F					
Ca ⁺⁺ /Mg ⁺⁺ (mg/l)		80 0	80	0	Tel Plug C					
n Value(600rpm/300rpm)		0.56	0.56		Tel Plug M					
k Value(600rpm/300rpm)		2.43	1.32		Tel Plug F					
LGS/Drill Solids(% Vol.)		2.7 2.3	2.6	2.2	Tan Cal M					
					Tan Cal F					
					Tan Cal FF					
					EZ Spot (gal/drm)					
					Speeder P					
					Speeder X					

VG METER READING							
Time	Temp	600rpm	300rpm	200rpm	100rpm	6rpm	3rpm
5:30		118	80	64	43	9	6
17:00	15 49	115 65	78 44	63 35	42 24	10 5	7 3

Well Summary

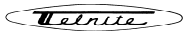
Flow check, Circulation(dynamic loss 6-15m3/hr). Spot 10m3 of 10% LCM mud @ bottom.
 Flow check, POOH to 3985m. Circulation((dynamic loss 5m3/hr).RIH to 4003m. Pump 15m3x3
 Hivis(total 45m3). flow check (wellstatic-ok). 17"Drill /4004m to 4085m. Pump 10m3 of Hivis
 mud evry stand. Dynamic loss 10m3/hr @4085m. Pump 10% LCM mud.
 Drilling on.

Today's lost mud 175m3. (Total 181m3)
 Made 129m3 of 1.07sg KNPP mud. Made 61m3 of Hi-vis mud.
 Made 33m3 of 10% LCM mud.

On hand and Remarks

1.11sg KNPP mud : 86m3 @Res#1
 1.08sg KNPP mud : 77m3 @Act#5 and Res#2,
 1.12sg 300qt/sec Hi-vis mud : 90m3 @Act#1 and Act#2
 1.12sg-10%LCM mud :18m3
 1.28sg Slug mud: 13m3@slug tank
 Run centrifuge (No.1 1:00 - :24:00) (No.2 1:00 - 24:00)

Shale Shaker							De-Sander		Mud Cleaner		Centrifuge		
No.	#.1	#.2	#.3	#.4	#.5	#.6	#.1	#.2	#.1	#.2	#.1	#.2	#.3
Top	20	20	20	20	20	20					ON	ON	OFF
Btm1	200	200	200	200	200	200							
Btm2	200	200	200	200	200	200							
Daily Cost													
Total Cost													



BALLAST REPORT(Off Shore)

NO. 24

Well Name C0002N (NT3-01)

DATE 12, Nov, 13

TIME 24:00

Active Tank

Tank Name	Status	M/W	Vol.	Monitor	Lo Limit	Remarks
Active #1	Hi-vis mud	1.12sg	60.0KL			for flush and spot
Active #2	Hi-vis mud	1.12sg	35.0KL			for flush and spot
Active #3	KNPP	1.12sg	64.0KL			Mixing now
Active #4	KNPP	1.13sg	24.0KL			Circ mud
Active #5	KNPP	1.07sg	65.0KL			Dilution
Active #6	Seawater	1.03sg	38.0KL			
Chemical	10% LCM	1.12sg	18.0KL			
Slug	Slug mud	1.28sg	13.0KL			

Chemical Tank

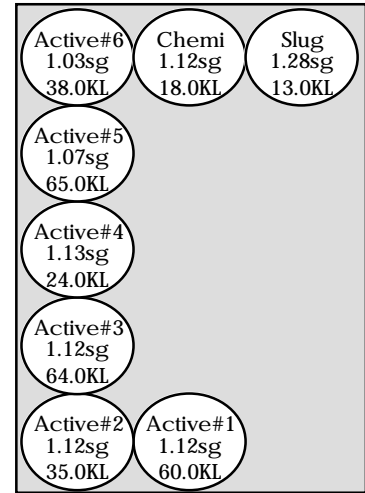
Tank Name	Status	Weight	Monitor
Storage #1	Barite	134,000kg	
Storage #2	Barite	92,000kg	
Storage #3	Barite		
Storage #4	Barite		
Storage #5	Bentonite	0kg	
Storage #6	Bentonite		
Daily Tank #1	Bentonite	10,000kg	
Daily Tank #2	Barite	0kg	
Bar/Surge #1	Barite	3,800kg	
Bar/Surge #2	Barite	500kg	
Gel/Surge #2	Bentonite	2,000kg	

Chemical Tank Total WT 242.3 ton

Reserve Tank & Solid Control Tank

Tank Name	Status	M/W	Vol.	Monitor	Lo Limit	Remarks
Reserve #1	Empty					
Reserve #2	KNPP	1.08sg	12.0KL			
Reserve #3	Empty					
Reserve #4	KNPP	1.13sg	26.0KL			
Reserve #5	Return SW	1.03sg	165.0KL			
Reserve #6	Empty					
Reserve #7	Empty					
Reserve #8	Empty					
Sand Trap	KNPP	1.12sg	10.0KL			
Degasser	KNPP	1.12sg	10.0KL			
Desander	KNPP	1.12sg	10.0KL			
Desilter	KNPP	1.12sg	10.0KL			
Soli/con CF	KNPP	1.12sg	10.0KL			
Mud Return	KNPP	1.12sg	10.0KL			
Barite Rec CF	Drill water	1.00sg				

Mud Tank Total WT 630.2 ton

Bulk Material

Unit(kg)

Materials Name	Receive	Total Receive	Use	Total Use	On Hand	Remarks
Tel-Bar		263,240		32,940	230,300	
Kunigel VO (Bulk)		29,460		17,460	12,000	

Total SX ROOM Weight 68.9 ton

Total Weight 941.4 ton

Made by: K.mori